



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4811-1
Job Sheet 176254



Part No: D4811-1

Job Qty: 10 ea

Part Name: Pin, Quick Release



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/19/18

Job Tracking No:

Due Date: 5/14/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 13.05.21 AS PER DWG REV.A VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	10 pcs		5/14/18	0.00	0.00	Purchasing		AC 18/04/23
110	Packaging	10 pcs		5/14/18	0.00	0.00	Packaging2		AC 18/04/23
120	QC	10 pcs		5/14/18	0.00	0.00	QC6		11 APR 23 2018
130	Packaging	10 pcs		5/14/18	0.00	0.00	Packaging3-2	6A 131	9-89 APR 24 2018
140	QC21-SA	10 Ea		5/14/18	0.00	0.00	QC21		9-89 APR 24 2018

Part Op 100 - Issue P/O: 39668 Possible Supplier: McMaster Carr Supplier p/n: 98470A133
 Descriptions: 110 - Ensure Material Release Note is attached
 C21 18/04/20 x 10

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
98470A133	Pin, Quick Release D4811-1	10 pcs (1 ea)	100-Purchasing	5064029

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	98470A133	10	0	0

Part Specifications

Specifications could not be found.

Plex 4/19/18 8:48 AM Dart.Gagnon.Michelle



Container No: **S064034**



Pin, Quick Release

PART NO: D4811-1
Serial No/Batch: S064034
Revision:
Operation:
Change No:

Packaging

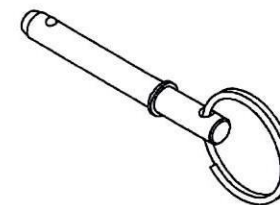
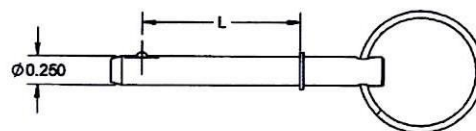
Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 04/23/18
Job No: 176254

SPECIFICATION CONTROL DRAWING

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 176254
APR 19 2018



DART PART NUMBER	DESCRIPTION	POSSIBLE VENDOR	VENDOR PART NUMBER	L	MATERIAL
D4811-1	QUICK RELEASE PIN	MCMaster CARR	98470A133	1.347	18-8 SS

RELEASED
2013-05-16

NOTES:

- 1) MATERIAL: PER TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: PER QSI 044 METHOD 6.7
- 7) WEIGHT: N/A

A	NEW ISSUE	DB	13.04.01
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB	DRAWING NO.	REV. A
CHECKED	A.P.	D4811	SHEET 1 OF 1
MFG. APPR.	11	TITLE	SCALE
APPROVED	11	QUICK RELEASE PIN	NTS
DE APPR.	11	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE RELEASED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	
DATE	13.04.01		



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039668**

Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

PO No: PO039668
PO Date: 4/20/18
Due Date: 4/24/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

E-MAILED
APR 20 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: 2% 10 Net 30
Freight Terms:
Special Comments:

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	98470A133		Pin, Quick Release D4811-1	Firmed	4/24/18	10 pcs	0 pcs	10 pcs	\$3.01/pcs	\$30.10
Line Item Note wo 176254										
2	89895K451	8" per pcs	Smooth-Bore Seamless 304 SS Tubing, 3/8" OD, 0.049" Wall Thickness	Firmed	4/24/18	6 Ea	0 Ea	6 Ea	\$8.57/Ea	\$51.42
3	DP460	7467A26	Scotch Weld Adhesive	Firmed	4/24/18	12 pcs	0 pcs	12 pcs	\$26.85/pcs	\$322.20
4	7750K232	5 ft long	Standard-Wall Steel Pipe, 3/4 Pipe Size, 5' Long	Firmed	4/24/18	5 ft	0 ft	5 ft	\$6.702/ft	\$33.51
5	7750K233	5 ft long	Standard-Wall Steel Pipe, 1 Pipe Size, 5' Long	Firmed	4/24/18	5 ft	0 ft	5 ft	\$8.918/ft	\$44.59
Grand Total:										\$481.82

Order Notes

rev'd A718/09/27

CL



200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO039668

Order Placed By
Chantal Lavoie

McMaster-Carr Number
2480905-02

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04/20/2018

Line	Product	Ordered	Shipped
1	98470A133 Shoulder-Style Ring-Grip Quick-Release Pin, 18-8 Stainless Steel, 1/4" Diameter, 1-5/16" Usable Length	10 Each	10
2	89895K451 Smooth-Bore Seamless 304 Stainless Steel Tubing, 3/8" OD, 0.049" Wall Thickness, 8" Long	6 Each	6
3	7467A26 Epoxy Structural Adhesive, High-Strength Epoxy, 3M DP460, 1.25 oz., Off-White	12 Each	12

Notes about your shipment

The U.S. Department of Transportation regulates the shipping of line 3. By purchasing from McMaster-Carr Supply Company, you agree not to transport or permit others to transport purchased items except in accordance with U.S. law and any other applicable laws.